

Receiving Report

Date: 11/02/01

Batch No: M16765

Supplier: THYSENKAMP

Dart P/O: 13345

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ✓ 11/02/01 N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M17430	250x400	10	0	0	10	
M2075	13R100	12	0	0	12	

Initials of receiver (if shipment OK) Level 12

Production/Admin: 11/02/01
 Date
 Received/Costing
 Initial

Location

Ship From: **B I L L O F L A D I N G**
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 694037
Ship Date 28Jan11 at 8:19 From PFW
Probill T151359
Via APEXMOTOR-PEC
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

=====

B I L L O F L A D I N G

1) Our Order PEC-294812- 1 Your PO # 13345
Part # Rel # CHANTAL
STAINLESS STEEL PLATE 17-4 HRAP
.250" THICK X 4.0000" X 120.0000"
THIS ITEM IS BACK ORDERED

2) Our Order PEC-294812- 2 Your PO # 13345
Part # Rel # CHANTAL
STAINLESS STEEL FLAT BAR 304-L HRAP
.750" X 2.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
249914	159207	24 FT	2	150
249914	159208	24 FT	2	167
	Total:	48 FT	4	317

3) Our Order PEC-294812- 3 Your PO # 13345
Part # Rel # CHANTAL
ALUMINUM ROUND BAR 7075T7351
1.00" DIA X 144.0000"
THIS ITEM IS BACK ORDERED

	Tags	PCS	LBS
TOTAL:	2	4	317

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

B I L L O F L A D I N G

No: PEC 694037

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 28Jan11 at 8:19 From PFW
 Probill T151359
 Via APEXMOTOR-PEC
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp TRINA VINCE (905-532-1365)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

** REFERENCED ON IT **

TOTAL 2 BDLS G.W. 317 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER AS OF DEC 8/08.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clients / Kunden / Clients / Clients
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller / Usine products

Oggetto Prove: Descaled Annealed Hotrolled
Prüfungsbefund: Inspection of findings



Avviso di Spedizione: D-VI10000062
Lieferungsfach: Packing for B.L.

Ordine nr: 25997 STOCK CAROL STR
Bestell / Your order / Commande

Tipo di Elaborazione: E+AOD
Erstellungsgang / Making process / Mode d'elaboration

5400060872
CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005) , 3.1

Certificato nr: MEST818248/2010/
Prüfung / Test / Essai

Conferma ordine nr: E109007078
Werkst. Our Order / Ref. nr.

Marchio di Fabbrica:
Zeichen des Werksachverständigen
Trade mark
Sigle de l'usine producteur

Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp / Stempel de l'inspecteur



Specifiche:
Anforderungen / Requirements / Exigences
VSI 0 304/304L A
AMS-QQ-S-763 B 304/304L A
ASME SA276 2007 S30400/03 A 2
ASTM A182 2008A S30400/03 A 3
ASTM A276 2008A S30400/03 A
ASTM A370 2008A
MIL-S-862 B/1 304/304L
(0) SEC.II PT.A 2007 EDITION ADD. 2008a
(1) SEC.II PT.A 2007 EDITION ADD. 2008a
(3) SEC.II PT.A 2007 EDITION ADD. 2008a
(5) Chemical analysis only and mechanical properties.
(7) * ISO 15156-3

AMS 5639 H S30400 A
ASME SA182 2007 S30400/03 A 0
ASME SA320 2007 B8 CLASS1
ASTM A193 2009 B8 CLASS1
ASTM A314 2008 S30400/03
ASTM A473 2001 S30400/03
NACE MR0175 2003 S30400/03 A 7

Chemical analysis only and mechanical properties.
2SEC.II PT.A 2007 EDITION ADD. 2008a
4SEC.II PT.A 2007 EDITION ADD. 2008a
6Chemical analysis only.

AMS 5647 H S30403 A
ASME SA193 2007 B8 CLASS1 (1)
ASME SA479 2007 S30400/03 A (4)
ASTM A262 2002A PRACTICE E
ASTM A320 2008 B8 CLASS1
ASTM A479 2008 S30400/03 A
QQ-S-763 F 304/304L A

Qualità: 304/304L
Werkstoff/Grade/Qualität

Marca: AISI

Punzonatura: 304/304L
Kernzeichnung/Marking/Markierung

Pos. nr. Pos. nr. No. de pos.	Oggetto Gegenstand Product description Description du produit	Dimensioni - in Abmessungen Dimensions Dimension	Tolleranza Tolerance Allowance Tolérance	Lunghezza - in Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0250	Flat	2,5000 x 0,7500	484-08	144 / 158	249914		6.914	926600410

Sono state soddisfatte tutte le condizioni richieste
Die gezeigten Anforderungen sind in Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antimiscelazione: OK
Verwechslungsprüfung: spektralanalytisch durchgeführt
Antirringing testing performed: OK
Contrôle antimélange: satisfaisant

Controllo visivo e dimensionale: soddisfa le esigenze:
Beichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional check/satisfactory
Contrôle visuel et dimension: satisfaisant

TEST ALLO STATO DI FORNITURA										
Test on delivery condition Prüfung auf Lieferbereitschaft produit test à l'état de livraison Prueba sobre el material así como entregado										
TEST	Prova/Prüfung Condition/Prüfung Longitudinale Längs Longitudinale Längs mm	°F	Prova/Prüfung Condition/Prüfung Transversale Querschnitt Transversale Querschnitt mm	Snervamento Biegeversuch Yield Stress Limit Rp 0,2% k.s.l.	Snervamento Biegeversuch Yield Stress Limit Rp 0,2% k.s.l.	Resistenza Zugversuch Tensile strength Rm k.s.l.	Resistenza Zugversuch Tensile strength Rm k.s.l.	Allungamento Zugversuch Elongation A40 %	Strizione Zugversuch Reduction of area RA %	Durezza Härte HBS HB
Valori richiesti 1 Anforderungen/Prüfungswerte Values required		min max		30	-	75 115	-	40	50	140 235
A	12,5	68	L	44		90		57	68	180
TEST						min	max			
A	Grain size for ASTM E112							6		

Mechanical properties according to ASTM A370.

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata Heat Schmelze/Heat	min - max: 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	-	0,040	0,020 0,030	0,100	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %				
249914	0,023	0,52	1,77	18,12	0,41	0,61	8,02	0,110	0,030	0,030	0,092				

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940°F for 0,5 h/water.
Micro and macro etch test: OK

Vicenza, 08/01/10 VCO012 (Prod. MGER)	Il collaudatore di stabilimento / der Werksachverständiger / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 36100 BOLZANO (Italia) - Via A. Volta, 4

Clienti / Kunden / Customers / Clients
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Hersteller/Producer

Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Prüfgegenstand/Inspected/Produkt

Avviso di Spedizione: D-VI10000082
Lieferanmeldung/Lieferung Bestell.

Ordine nr: 25897 STOCK CAROL STR
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD
Erzeugnisbezeichnung/Erzeugnisbezeichnung/Mode of elaboration

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005) , 3.1

Certificato nr: MEST818248/2010/
Prüfung/Prüfung

Conferma ordine nr: EI09007078
Werk/Cert Order/Nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Signe de l'usine productrice

Funzione del Collaudatore:
Stempel des Werkstoffverständigen
Inspector's stamp/Prüfer des T. Inspektor



Intergranular corrosion test per ASTM A262 pract. E: ok.
Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, 4.3 by TÜV and LLOYD'S

<p>Vicenza, 08/01/10 VCO012 (Prod. MCE)</p>	<p>Il collaudatore di stabilimento / der Werkstoffverständiger / Works Inspector / L'agent d'usine M. Rizzotto</p>	<p>Pagina - 2 di 2</p>
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Copper & Brass Sales

Customer: Thyssen Krupp
Customer PO: PEC-227634
Qty: 4 Weight: 317
Ship/Deliv #: 2401086448
By: [Signature]



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13345

Purchase Order Date 1/24/11

PO Print Date 1/24/11

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Buyer

Chantal Lavoie

Vendor Phone

905 669 9444

Requisition Nbr

10127-2607

Vendor Fax

905 738 9033

Tax Resale Nbr

Net 30

Vendor Account Nbr

Terms

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
ORIGINAL

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	1/31/11 Yes	10.00 f	Yours ppd	\$34.8000	\$348.00
Special Inst: MATERIAL: 17-4 PH SS BAR PER AMS 5604/5643 GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI							
2	M304B0.750X2.500	304 BAR .750 X 2.50	1/31/11 Yes	48.00 f	Yours ppd	\$22.0833	\$1,060.00
Special Inst: MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE							
3	M7075T73R1.000	7075-T73 Rd Bar 1.00	1/31/11 Yes	12.00 f	Yours ppd	\$7.5833	\$91.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/24/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13345**

Purchase Order Date 1/24/11

PO Print Date 1/24/11

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Special Inst: MATERIAL: 7075-T73 OR 7075-
T7351/T73510/T73511
ROUND BAR PER AMS-QQ-A-200/11 OR
AMS-QQ-A-225/9

PO Total:

\$1,499.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Handwritten signature and initials

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/24/11

* M17-4 B0.250 X4.12.
 * M304 B0.750 X2.50 X48ft

M1010B0.500X03.000	14.46	0	0	0
M1010B1.000X02.000	2.133157895	0	11.4	6
M1010R0.375	0.36	0	10	0
M1018TR1.250W.109	3.684210526	0	14.21	0
M12883/45-01	2	0	4	4
M174B0.500X02.000	9.11E-02	0	56.4027	20
M174B1.250X02.000	6.787225255	0	24.73765	20
M174B2.000X01.500	2.412105263	0	10.67	12
M174PH-H900B3.937X4.750	15.00432316	0	19.37915	8
M174PH-H900R1.000	91.97729118	0	11.62	4
M174PH-H900R1.375	92.49978947	0	34.4	4
M2024T3A1.0 X 1.0 X.125	0.2	0	10.2	0
M2024T3S.040	343.9051526	0	215.9595	64
M22759/16-16-9	10	0	62	10
M2650-6	27.84286749	0	63.44736844	30
M303B0.500X0.500	0.300063158	0	10.6908	6
M303B0.750X1.500	6.01473657	0	37.36166	6
M303B1.000X03.000	1.145	0	6.905	0
M303B1.000X1.000	1.547496792	0	7.31596	6
M303B1.000X2.000	1.83159	0	17.68421	6
M303B1.250X03.500	0.561389474	0	4	0
M303B1.500X03.000	0.121647368	0	2.5427	6
M303B2.000X1.750	3.647486316	0	13.76646	10
M303R0.313	6.14E-02	0	22.13	12
M303R0.375	5.159210526	0	34.725	12
M303R0.750	64.49005284	0	66.940216	60
M303R1.000	1.892184316	0	15.710158	12
M304B0.500X2.500 *	426.3356579	0	56.245	12
M304B1.500X1.500 ✓	0.435983417	0	2.29890868	6 12ft
M304EX0.75-16F	504.9167763	0	651.369233	192
M304R.250	0.356225474	0	34.505236	12
M304R.500	2.326526316	0	43.31	24
M304R1.00	8.210526316	0	0	0
M304RO.750	27.80484211	0	58.58003684	24
M304S12GA	67.03030015	0	193.1	32
M304S26GA	54.35749399	0	109.66	32
M304TR0.375W.035	3.16E-02	0	53.5	6
M304TR0.375W.065	0.137404047	0	27.5387	12
M304TR0.750W.065	1.212994737	0	63.5	24
M304TR1.000W.049	0.402610105	0	23.515268	24
M304TS0.500W.049	145.0335006	0	422.1160258	120
M304TS0.750W.049 *	272.8763495	0	138.7183048	120 200ft
M4130NB0.500X03.000 *	43.43868421	0	28.725	40 24ft
M4130NR0.375	0.557368421	0	11.75	0
M4130NR0.750	1.89E-02	0	12.9	6
M4130NT0.500W.049	5.725263158	0	58.283	10
M4130NT0.750W.049	38.23342105	0	105.5417	30
M4130NT1.000W.049	1.120723684	0	21.03125	12
M4130NT1.000W.120	0.249789474	0	15.84	12
M6061T6A.750W0.625	1	0	0	0
M6061T6A1.000W.125	18.88032159	0	49.00474264	0
M6061T6B0.250X06.000	6.348368421	0	18.448	12

M6061T6B0.375X00.750	3.873942105	0	18.1471	12
M6061T6B0.375X02.000	1.131757895	0	21.8023	6
M6061T6B0.375X03.000	0.377878947	0	13.5	6
M6061T6B0.500X02.000	3.410557895	0	27.2834	10
M6061T6B0.500X05.000	28.41631579	0	41.7636	12
M6061T6B0.500X06.000	21.61024211	0	40.4384	24
M6061T6B0.500X10.000	1.210863158	0	14	24
M6061T6B0.750X00.250	5.619157895	0	16.5	12
M6061T6B0.750X00.750	0.922943162	0	18.44095	24
M6061T6B0.750X03.000	2.28E-02	0	53	20
M6061T6B00750X00.125	38.62777368	0	70.0243	80
M6061T6B1.000X02.000	16.66269474	0	73.1103	40
M6061T6B1.000X02.500	8.08E-02	0	35.36	12
M6061T6B1.000X04.000	43.58351053	0	53.2995	12
M6061T6B1.000X06.000	2.325987994	0	12	6
M6061T6B1.000X12.000	14.03970526	0	21.069	12
M6061T6B1.000X15.000	5.219473684	0	38.09	24
M6061T6B1.250X01.250	1.236254211	0	25.86645053	12
M6061T6B1.500X01.250	0.272605258	0	18.72035	12
M6061T6B2.000X01.250	9.05194734	0	34.3055	20
M6061T6B2.000X02.000	0.316608432	0	37.3442	12
M6061T6B2.000X04.500	2.495783684	0	10.86631	6
M6061T6B2.500X03.500	0.895771111	0	9	8
M6061T6B30000X01.500	1.109783411	0	19.1289	20
M6061T6H1.000	1.926105263	0	18.13	12
M6061T6R0.625	51.52643684	0	51.06	30
M6061T6R0.750	5.080715789	0	47.76484211	40
M6061T6R1.000	2.229347368	0	28.914	12
M6061T6R1.250	0.406097368	0	50.48205	12
M6061T6R1.500	0.169736842	0	15.007	2
M6061T6S.125	11.4929793	0	60.06	96
M6061T6T0.250W.035	5.368421105	0	20.631579	10
M6061T6T0.375W.035	8.771446674	0	235.511716	100
M6061T6T0.500W.058	137.6194737	0	62.5	80 200 ft
M6061T6T0.625W.049	3.789473684	0	26	10
M6061T6T1.000W.188	28.56362256	0	26.737418	40 24 ft
M6061T6T1.500W.125	3.026315789	0	29.5	12
M6061T6T1.750W.065	1.956842105	0	31.959	12
M6061T6T3.500W.375	5.368421053	0	8.5	0
M6061T6T5.000W.125	5.757889474	0	24.3754	6
M6061T6TR4.0X2.0W125	19.80520526	0	25	6
M6061T6TS0.750W.062	133.9430068	0	31.62726	100 200 ft
M7075T6B1.000X1.000	0.492284592	0	12	10 on Plo. 13273
M7075T6B1.500X1.500	0.221021053	0	16.8526	6
M7075T73B4.000x4.000	3.789378947	0	1.2578	6
M7075T73R1.000	12.06289474	0	14.55	6 12 ft
M7885/2-4-3	12	0	441	80
M7885/3-4-4	16	0	183	100
M7885/3-4-5	3	0	71	50
M81714/16-3	1	0	4	4
M81714/2-DC1	2	0	4	4
M81714/2-DD2	1	0	4	4

Q U O T A T I O N

No: PEC ST-294516

Quoted By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 24Jan11 Qte Ref
Frt PREPAID Via FOB
Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL
Slp TRINA VINCE (905-532-1365)

Q U O T A T I O N

QT No: PEC ST-294516

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 STAINLESS STEEL PLATE 17-4 HRAP ✓ 1 PCS 37 LBS
.250" THICK X 4.0000" X 120.0000"
**4-6 DAY LEADTIME
**CLOSEST SIZE AVAILABLE
** OFFERING PLATE

<<<----- SPECIFICATIONS ----->>>
Ga Tol + 0.0000 - 0.0000 Pc/Tag 1
WthTol + 0.0630 - 0.0000 Wt/Skd
LthTol + 0.0000 - 0.0000 Ty Pk
MATERIAL 1 PCS @ 348.0000 EA 348.00

2 STAINLESS STEEL FLAT BAR 304-L HRAP ✓ 4 PCS 308 LBS
.750" X 2.50" X 144.0000"

**4-6 DAY LEADTIME
MATERIAL 4 PCS @ 265.0000 EA 1,060.00

3 STAINLESS STEEL SQ BAR 304 STAINLESS 1 PCS 164 LBS
2.00" X 144.0000" *no good*

**ALTERNATE SIZE OFFERED

**4-6 DAY LEADTIME
MATERIAL 1 PCS @ 665.0000 EA 665.00

4 ALUMINUM ROUND BAR 7075T7351 ✓ 1 PCS 12 LBS
1.00" DIA X 144.0000"

**5-7 DAY LEADTIME
MATERIAL 1 PCS @ 91.0000 EA 91.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR

Q U O T A T I O N

No: PEC ST-294516

Quoted By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
 DART AEROSPACE

Quoted Ship To: (1)
 DART AEROSPACE

Q U O T A T I O N

QT No: PEC ST-294516

TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!! * *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT * *

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER AS OF DEC 8/08.***

Order Totals: 4 Items 521 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
2,164.00				281.32	2,445.32
Taxes: ONHSTS	281.32	0.00		0.00	0.00

TRANSMISSION VERIFICATION REPORT

TIME : 01/24/2011 14:05
NAME :
FAX :
TEL :
SER.# : F9N212739

DATE, TIME	01/24 14:05
FAX NO./NAME	19057389033
DURATION	00:00:30
PAGE(S)	02
RESULT	OK
MODE	STANDARD
	ECM

24Jan11 15:46

S A L E S A C K N O W L E D G M E N T

No: PEC ST-294812

Sold By:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS

Frt PREPAID

Con 96294

Slp TRINA VINCE (905-532-1365)

Ord 24Jan11 Due28Jan11

Via APEXMOTOR-PEC

FOB CONCORD

PO/Rel 13345/CHANTAL

Tel 613-632-9577 Fax 613-632-1053

S A L E S A C K N O W L E D G M E N T SO No PEC ST-294812

Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

1 STAINLESS STEEL PLATE 17-4 HRAP 1 PCS 37 LBS
 .250" THICK X 4.0000" X 120.0000"

<<<----- SPECIFICATIONS ----->>>

Ga Tol + 0.0000 - 0.0000 Pc/Tag 1

WthTol + 0.0630 - 0.0000 Wt/Skd

LthTol + 0.0000 - 0.0000 Ty Pk

MATERIAL 1 PCS @ 348.0000 EA 348.00

2 STAINLESS STEEL FLAT BAR 304-L HRAP 4 PCS 308 LBS
 .750" X 2.50" X 144.0000"

MATERIAL 4 PCS @ 265.0000 EA 1,060.00

3 ALUMINUM ROUND BAR 7075T7351 1 PCS 12 LBS
 1.00" DIA X 144.0000"

MATERIAL 1 PCS @ 91.0000 EA 91.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **

*** TEL. 800-926-2600 ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER AS OF DEC. 8./08.***

Order Totals: 3 Items 357 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
1,499.00				194.87	1,693.87

Taxes: ONHSTS 194.87

Page: 1 Last

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 694037
 Ship Date 28Jan11 at 8:19 From PFW
 Probill T151359
 Via APEXMOTOR-PEC
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp TRINA VINCE (905-532-1365)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-294812- 1 Your PO # 13345
 Part # Rel # CHANTAL
 STAINLESS STEEL PLATE 17-4 HRAP
 .250" THICK X 4.0000" X 120.0000"
 THIS ITEM IS BACK ORDERED

2) Our Order PEC-294812- 2 Your PO # 13345
 Part # Rel # CHANTAL
 STAINLESS STEEL FLAT BAR 304-L HRAP
 .750" X 2.50" X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
249914	159207	24 FT	2	150
249914	159208	24 FT	2	167
	Total:	48 FT	4	317

3) Our Order PEC-294812- 3 Your PO # 13345
 Part # Rel # CHANTAL
 ALUMINUM ROUND BAR 7075T7351
 1.00" DIA X 144.0000"
 THIS ITEM IS BACK ORDERED

TOTAL:	Tags	PCS	LBS
	2	4	317

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Ship From: **B I L L O F**
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

L A D I N G No: PEC 694037
 Ship Date 28Jan11 at 8.19 From PFW
 Probill T151359
 Via APEXMOTOR-PEC
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp TRINA VINCE (905-532-1365)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

** REFERENCED ON IT **

TOTAL 2 BDLS G.W. 317 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER AS OF DEC 8/08.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 TVQ/QST# 1017327981 TQ001 TPS/QST TVH/HST # 140223934 RT0001

DATE

Acciaierie Valbruna s.p.a.



36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 36100 BOLZANO (Italia) - Via A. Volta, 4

Clienti / Kunden / Customers:
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
48801-FORT WAYNE, IN 48801-USA

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller / Fabricator

Oggetto Prova: Decoiled Annealed Hotrolled
Prüfungsbefund: Lieferzustand

Avviso di Speciezione: D-VI10000082
Lieferzustand / Prüfungsbefund

Ordine nr: 29997 STOCK CAROL ETR
Bestell-Nr. oder Kunden-Nr.

Tipo di Elaborazione: E+AOB
Prüfungsbefund: Lieferzustand / Prüfungsbefund

5400060872
CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005), 3.1

Certificato nr: MEST818248/2010/
Prüfungsbefund

Conferma ordine nr: E108007078
Bestell-Nr. oder Kunden-Nr.

Marchio di Fabbrica:
Zusatz des Lieferanten
Trade mark
Signe de l'usine productrice

Funzione del Collaudatore:
Geprüft von / Wirtschaftsprüfer
Inspector / à disposition de l'acheteur



Specifiche:
Anforderungen / Requirements / Bedingungen

VSI 0 304/304L A
AMS-CQ-8-763 B 304/304L A
ASME SA276 2007 304/304L A
ASTM A182 2008A 304/304L A
ASTM A276 2008A 304/304L A
ASTM A370 2008A
MIL-8-882 B1 304/304L
(0) SEC.II PT.A 2007 EDITION ADD. 2008A
(1) SEC.II PT.A 2007 EDITION ADD. 2008A
(2) SEC.II PT.A 2007 EDITION ADD. 2008A
(3) Chemical analysis only and mechanical properties.
(7) * ISO 1816-3

AMS 5636 H 304/304L A
ASME SA182 2007 304/304L A
ASME SA320 2007 304/304L A
ASTM A182 2008 304/304L A
ASTM A314 2008 304/304L A
ASTM A473 2001 304/304L A
NACE MR0175 2003 304/304L A

Chemical analysis only and mechanical properties.
SEC.II PT.A 2007 EDITION ADD. 2008A
4850.II PT.A 2007 EDITION ADD. 2008A
Chemical analysis only.

AMS 5847 H 304/304L A
ASME SA182 2007 304/304L A
ASME SA479 2007 304/304L A
ASTM A282 2002A PRACTICE E
ASTM A320 2008 304/304L A
ASTM A473 2008 304/304L A
CQ-8-763 F 304/304L A

Qualità: 304/304L
Werkstoffbezeichnung

Marchio AISI

Funzione: 304/304L
Nomenclature / Markierung

Pos. nr. Pos. Nr. Pos. No.	Opzione Option Option	Dimensioni - in Abmessungen Dimensions	Tolleranza Toleranz Tolerance	Lunghezza - in Länge Length	Opzione Option Option	Parti Parts Parts	Peso - LB Gewicht Weight	Lotto N. Lose Lot
0250	Fiat	2,5000 x 0,7500	484-08	144 / 158	248914		8,914	928600410

Sono state soddisfatte tutte le condizioni richieste
Die geforderten Anforderungen sind erfüllt
The specified has been fulfilled in accordance with the requirements
Le material a été livré conforme aux exigences

Controllo antiriscaldamento: OK
Verschleißprüfung: verschleißfrei
Antiriscaldamento: OK
Controllo antiriscaldamento: OK

Controllo visivo e dimensionale: soddisfa le esigenze
Sichtprüfung und Abmessung: alle Anforderungen
Visual inspection and dimensional measurement: conforms
Controllo visivo e dimensionale: satisfait

TEST ALLO STATO DI FORNITURA									
Test on delivery condition / Prüfung auf Lieferzustand / Test à l'état de livraison / Prueba sobre el material así como entregado									
TEST	Prova / Prüfung / Prueba	°F	°C	Strumento / Messgerät / Instrumento	Strumento / Messgerät / Instrumento	Resistenza / Festigkeit / Resistencia	Allungamento / Dehnung / Elongación	Strizione / Zug / Tension	Durezza / Härte / Dureza
	Prova / Prüfung / Prueba								
Valori richiesti / Anforderungen / Valores requeridos		min	max						
A	12,5	68	L	44		90	57	68	180
TEST		min	max						
A	Grain size for ASTM E112								6

Mechanical properties according to ASTM A370.

Analisi chimica

Chemische Zusammensetzung / Chemical Analysis / Analyse chimique

Opzione / Option / Option	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005
Opzione / Option / Option	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005	0,005
248914	0,023	0,02	1,77	18,12	0,41	0,81	8,02	0,110	0,030	0,030	0,092								

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1840°F for 0,5 h/water.
Micro and macro etch test: OK

Vicenza, 08/01/10 VCO/12 (Data, MEST)	Il collaudatore di stabilimento / der Werkstoffverständiger / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della siderurgia, 26 z.l.
Stab.: 36100 BOLZANO (Italia) - Via A. Volta, 4

Offerte / Angebot / Tender / Order
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Haupthersteller: siehe Produkt

Coppello Prove: Degassed Annealed Hotrolled
Produktionsart: siehe Produkt

Avviso di Spedizione: D-VI10000092
Lieferungsfähigkeit: siehe Produkt

Ordine nr: 25887 STOCK CAROL STR
Bestell-Nr: siehe Kommentar

Tipo di Elaborazione: E+AOO
Bearbeitungsart: siehe Produkt

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005) , 3.1

Certificato nr: MEST818248/2010/
Prüfung/Inspektion

Conferma ordine nr: E308007078
Werkstoff: siehe Produkt

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Stich der Fabrik

Funzione del Collaudatore:
Bedeutung des Prüfungsstellenstempels
Inspektion / a stampo/Prüfung des T Stempels



Intergranular corrosion test per ASTM A262 pract. E: ok.
Material is DPAE Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive (97/93/EC) Annex 1, A.4.3 by TÜV and Lloyd's

Vicenza, 08/01/10 VCO/18 prod. acciaio	Il collaudatore di stabilimento / der Werkseinschreibungsstelle / Works Inspector / L' agent d' usine M. Rizzotto	Pagina - 2 di 2
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